

## **Air-Lock Instructions**

Air-Lock CD103 | Medium Air-Lock CD103M | Small Air-Lock CD103S

Deep Air-Lock CD103D | Deep Medium Air-Lock CD103MD

Deep Small Air-Lock CD103SD

### **Fabrication Instructions**

Patent No. 6334876 Made in U.S.A. **External Prosthetic Components** 







Advena Limited **Tower Business Centre** 2nd Flr. Tower Street Swatar, BKR 4013 Malta

#### Weight limit: 350 lbs.

2-year warranty against manufacturer defects, excessive wear or breakage.

CD103 revH 10132021

CD103S CD103SD



#### Parts included with locks (pins sold separately)



Air-Lock Housing (will vary depending on size and/or depth)



0

Anchor

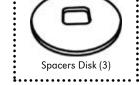


Lock plate

Release button

Valve body

Provided with deep locks only



Springs (3)

- EN | Instructions for Use DE | Gebrauchsanweisung FR | Notice d'utilisation ES | Instrucciones para el uso IT | Istruzioni per l'uso NO| Bruksanvisning DA | Brugsanvisning SV | Bruksanvisning EL | Οδηγίες Χρήσης FI | Käyttöohjeet NL | Gebruiksaanwijzing
- PT | Instruções de Utilização

PL | Instrukcja użytkowania CS | Návod k použití TR | Kullanım Talimatları RU | Инструкция по использованию JA | 取扱説明書 ZH | 中文说明书 KO | 사용 설명서



www.coyote.us/instructions-airlock

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Installing Parts into Air-Lock

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Installing Lock on Mold



Manufactured by Covote® 419 N. Curtis Rd., Boise, Idaho 83706 (208) 429-0026 | www.coyote.us



## Need more product info?

Visit us at www.coyote.us for more information, videos, tips, and instructions.



#### Installing Lock on Mold 4 Remove internal components If using Casting Handle, from lock with a Coyote Lock begin with Step 1. Wrench or 13mm deep well If NOT using casting socket. Be careful not to lose springs during removal. handle, begin with Step 4. Cast limb with casting Insert anchor in cast handle 3 Mold and anchor are 5 Place lock on mold. 6 Flatten mold to fit to lock. Casting Handle users skip to handle in place to create of mold. Fill mold. ready for fabrication. Do not flatten beyond Trace lock. step 11. shape of lock in mold. tracing of lock.

Place anchor in lock. 8

9 Fill hole with Coyote Quik Glue or fast-setting epoxy.



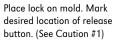
Apply nylon over mold. Reflect and twist nylon around tie-off lock on mold. When alue ring of the anchor. sets, remove lock.

19

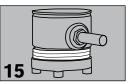


12 Install Fabrication Plug in lock.









Drill 1/2" diameter hole.

Angle hole to help

anchor adhesive.

**1 1** Install insert of choice in Alianable Connector.

If using the Deep Air-Lock add the three Spacer Disks to the lock before adding the connector.



**16** Place the provided adhesive foam on the four connector posts. Place connector offset or centered.

#### Drape Molding Check Socket

Drape mold and blister molding instructional videos are available at www.coyote.us/airlock

> **18** For extra strength, fold excess seam on distal end of connector



Expose and remove small adhesive foam and fabrication plug. Grind distal end of socket flat. Take care not to sand metal posts.

Foam can be left in place to act as a quide for flattening.

## 20

Remove socket in traditional fashion or with socket extractor.

> Carefully smooth inside of hole to allow for easy assembly of lock.



Always, **LOCTITE** and torgue to manufacturer specifications.

**77** Slide lock plate into lock, springs first. It slides easily ONLY one way. Verify orientation first. (See Caution #3)



#### **Drape Molding Check Socket** (Continued)



Place lock pin in lock to hold lock plate.

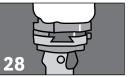


Add third spring. Slide release button into valve body.

26 Thread valve body into housing.

Hand-tighten valve body with Coyote lock wrench or 13mm deep well socket.

Typical Coyote® components use 6x18mm screws provided and Loctite<sup>®</sup> Blue 242 when attaching pyramid. Torque provided connector screws to 10 Nm. (See Caution #2 and #4)



Use Covote alignment coupler CD106 for alianment during fitting.

## Need assistance?

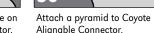
Call us, we would love to help. (208) 429-0026

#### **Transferring Alignment**

When transferring, it is recommended to use a new lock or lock housing in the definitive socket. The lock in the test socket can be removed when time permits and reused in another test socket. This will also allow you to duplicate the alignment established in the test socket in the definitive.



Lube and install alue plate on Covote Alianable Connector.





Install pyramid on adaptor.



Install lock on mold in desired location, mark release button location. (See Caution #1).

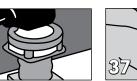


isons. If using the Deep Air-Lock add the three Spacer Disks to the lock before Connector. Place test socket next to addina the connector. mold and compare alignments.

34



Separate lock from connector. Place mold and lock back into Fill connector with Covote Ouik connector in desired location. Glue or fast-setting epoxy. Let set.



Remove pyramid from tube clamp then remove pyramid and glue plate.



Remove all lock parts before laminatina. Put wax or clean clay in fabrication plug hole.



Pull inner PVA bag over mold. Bag may be heated to help conform to distal end. Tie PVA to anchor in the tie-off ring.



Trim excess PVA material between tie-off groove and O-ring. Keep O-rings clear.





Take measurements for

more accurate compar-

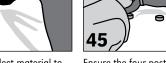
Run bead of Coyote Quik Glue or five-minute epoxy around funnel of lock.

Place lock on anchor in desired location (see Caution #1). Clean excess glue.

#### Lay-up



Pull nylon stockinette or other materials over connector, lock, and mold.



Twist and reflect material toEleave a small open circle intcenter of connector.h

44

**45** Ensure the four post holes of the connector are exposed. A hot nail or awl can be used.

Pull first composite layer over mold. Cut top edges to fold around posts.



Reinforce with carbon tape<br/>between posts. Avoid extra<br/>material around fabrication<br/>plug for easier removal.Lubri<br/>five h<br/>#C4)



Lubricate screws and install five hole plate. (See Caution #C4)

19



Tie second layer of composite under five hole plate and reflect down over mold. Pull bag and laminate as usual. Initially restrict flow to force lamination through the center hole on plate, forcing out air pockets.

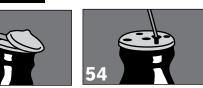


Toward end of lamination, tape can be placed over five hole plate to squeeze excess resin out of lamination.



String can also be tied between fabrication plug and top of lock to ensure seal. (see Caution #C6) 53 Expose edge and remove excess lamination

Finish



Remove five hole plate.

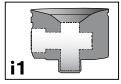
55

Expose fabrication plug and remove.

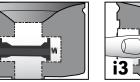
**56** Smooth rough edges of distal end. Hole for valve body can be smoothed for easier install.

**57** See steps 22-26 for lock assembly instructions. Use 6x18mm screws provided (see Caution #2 and #4) and Loctite® Blue 242 when attaching pyramid. Torque provided connector screws to 10 Nm.

#### Installing Parts into Air-Lock | See instruction video called "Servicing Air-Lock" at www.coyote.us/airlock



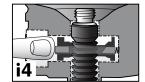
Air-Lock Housing



Put two springs into the two side by side circular holes of the Lock Plate and slide it into the housing.

i2

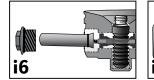
Press the Lock Plate with a finger forcing the lock plate into its unlocked position.

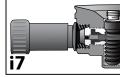


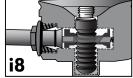
Push the pin into the funnel hole. This will hold the two springs and lock plate in place.



Put the third spring into the singular circular hole on the lock plate. Put your Push Button through the hole on the Valve Body and hand tighten it into the housing.







Hand tighten the Valve Body<br/>with a Lock Wrench or 13 mm<br/>deep well socket.Press the push button to<br/>compress the springs and this<br/>will release your pin.Tiaht but not too tiaht.Tiaht but not too tiaht.

i9

Installing the parts in the lock housing using this method will help ensure the springs don't get bent.

#### Air-Lock with CD103P8 or CD103P8H Pin

| Liner          | Size | Spacers used | No. of clicks |
|----------------|------|--------------|---------------|
| Alpha Original | М    | 1            | 5             |
| Alpha Select   | М    | 0            | 5             |
| Ossur          | 26.5 | 1            | 6             |
| Alps           | 26   | 1            | 5             |

(Chart is a guideline, NOT a guarantee of seating. Verify seating).

#### **Documenting Suction**

We view suction not as a component or a code, but as a function. Pistoning and milking can be reduced by maintaining a suction socket when using this lock.

- The suction feature of the lock can be demonstrated and documented very simply.
- Have the amputee step into the lock and seat completely.
- Using the lock wrench, remove the valve body, release button, and outer spring from the lock. The amputee is still
  locked into the socket, but air is now allowed to flow into the bottom of the socket like a traditional pin.
- Walk the patient normally.
- Amputee may experience a difference in how the socket feels immediately, after some ambulation, or after reinstalling the valve body, release button and outer spring. Patient feedback should be documented.

Call for more information on coding of the Air-Lock: (208) 429-0026.

<sup>t</sup> It is the practitioner's responsibility to demonstrate, document, and select appropriate codes for insurance billing.

#### Two Part Pin install and proper seating Instructions

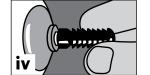
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Poor lock pin spacing leads to premature wear. There should be no play between the lock and liner when fully engaged. You may need to add spacers to the pin to ensure this. Check for proper amount of play before putting lock into socket.









Install pin on liner. Engage lock If there is play, loosen to check for play between lock and liner.

pin away from adaptor screw and liner.

Reenagge lock to check for play. Repeat until lock seats completely. Remove lock.

If there is a gap between pin and liner.



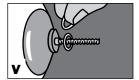
Apply Loctite<sup>®</sup> Blue 242 to threads of lock pin on adaptor screw 10 mm threads. Screw into liner finger tight.



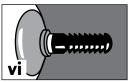
After hand tightening, tighten Place needed number of pin the brass adaptor screw base spacers on adaptor screw. Apply Loctite<sup>®</sup> Blue 242 to against the liner a 1/4 turn threads of lock pin adaptor more with a wrench or pliers. screw. Screw the 8 click pin finger tight.



7/16", 11 mm wrench or vice grips to insure complete thread engagement of brass into liner and pin into brass. (See Caution #4, #5, #12)



Based on the gap size created by loosening pin, install appropriate number of pin spacers on the adaptor (see Caution #5).

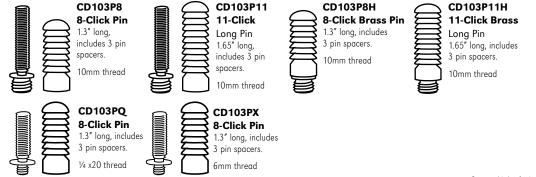


Replace pin on adaptor, making sure base fits snugly on pin spacers.



After installing pin spacers, re-engage lock to be sure there is no play.

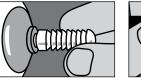




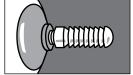
#### Solid Pin install and proper seating Instructions

Poor lock pin spacing leads to premature wear. There should be no play between the lock and liner when fully engaged.









H1 Install pin on liner. Engage lock to check for play between lock and liner.

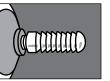
iner. **H2** If there is play, loosen pin away from adaptor screw and liner.

daptor H3 Reengage lock to check for play. Repeat until lock seats completely. Remove lock. H4 If a Gap is created between the pin and liner.

#### See instruction video called "CD103P8H Installing Brass Pin" at www.coyote.us/airlock

You may need to add spacers to the pin to ensure this. Check for proper amount of play before putting lock into socket.







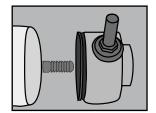


H5 Based on the size of the gap created by loosening pin, install appropriate number of pin spacers on threaded end (see Caution #5).

H6 Replace pin on adaptor, making sure base fits snugly on pin spacers. H7 After installing pin spacers, re-engage lock to be sure there is no play. 7

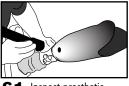
H8 Apply Loctite<sup>®</sup> Blue 242 to threads of lock pin. Pin may need to be tightened with a 7/16" or 11 mm wrench. (See Caution #5)

#### Fitting Lock - CD103FL



Order a fitting lock from Coyote to help with pin spacer adjustment. The reinforce distal end of the fitting lock helps give a more accurate reading on how many pin spacers to use. Typical Coyote<sup>®</sup> components use 6x18mm screws provided and Loctite<sup>®</sup> Blue 242 when attaching pyramid. Torque provided connector screws to 10 Nm. (See Caution #2)

#### Inspect Prosthetic - Service and inspect lock at each appointment



Inspect prosthetic internally and around button.



**S9** Clean off parts with rag and rubbing alcohol or acetone.

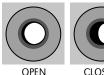


Make sure pin **S**3 engagement is correct with 5 to 6 clicks and it holds tiaht.



patient's activity

level and what they do. This People working where there is a lot of can have an effect on how dirt and grime (agriculture, construcsoon parts may need to be tion) should have their internal parts cleaned and replaced more often.







replaced.

out.

Check visually to make sure the tooth on the lock plate is showing enough in the bottom of socket.



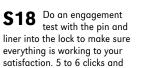


**S4** Check that lock is not full of dirt. sand and other debris that might impair the lock plate or pin engagement.



f **S12** Once internal parts are removed blow out the chamber with compressed air.

vou cannot pull pin loose.



#### See instruction video called "Servicing Air-Lock" at www.coyote.us/airlock



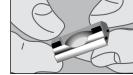
**S**5 Use lock wrench to remove valve body (recommended) or 13mm deep well socket.



**S13** If the inside of the lock is crusty take a pick and loosen it up and remove the dirt.



**S7 S6** Take lock apart and inspect internal parts for wear, bad O-rinas and bent or rusted springs.

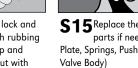


**S8** Check lock plates White marring, worn down tooth and worn O-rings are good indicator the internal parts need replaced.

tapered sloped edge and the teeth on the pin for excessive wear.



S14 Clean the lock and socket with rubbing alcohol or mild soap and water and wipe it out with a towel.

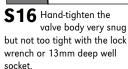






**S15**Replace the internal parts if needed. (Lock Plate, Springs, Push Button,

Need more help? Fabrication videos can also be viewed at www.coyote.us/video





CLOSED

# Practitioner Instructions CD103 Air-Lock

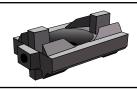




The practitioner and amputee instructions should be given to the treating clinician after fabrication is completed.

Please save in patient chart.

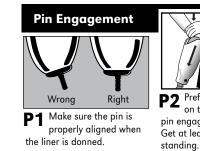
**Replace Lock Plate every** 12 to 18 months call for free Coyote<sup>®</sup> replacement. (208) 429-0026



#### Preparina of use

Incorrect alignment or assembly of components. Observe the alignment of the patient and fabrication instructions.

Align the lock housing with the longitudinal axis of the residual limb. If the limb is not aligned with the longitudinal axis it can increase wear on the pin, lock plate, and funnel of the socket. It could even lower the functionality of tooth engagement.









socket make sure they get at least three clicks of the pin engaging with the tooth before walkina.

a time, not all at once. If clicks are all at once add socks.



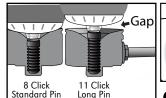
**P7** Lock alignment. If your liner is donned correctly and your still having pin engagement issues check vour lock alianment in the socket and make sure it is in proper orientation or line of progression to



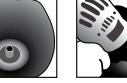
**P8** If a long pin is required for patients ease of donning a **Deep Air-Lock** is available or a conversion kit is available to prevent the pin from bottoming out.

#### Instructions for the CD103GPK Guide Pin Kit - See instruction video called "Modifying Air-Lock

Long pin conversion kits are available you just need enough clearance at your pyramid. If you are not hearing 5 to 6 clicks during engagement you may need to convert to a long pin.



Do NOT use11 click **G1** long pin on unconverted standard Air-Lock, the long pin will bottom out and create a gap between lock & Liner.





**G2** Insert the CD103G-G3 Using a 1/4" x 6" drill bit drill PN Guide Pin into the lock to the first click. through the Guide Pin, lock and socket.

**G4** Using 5/8" Hole saw and 5/8" countersink enlarge the drill hole to accept the Pin Cap.



Advance the Guide **G**5 Pin to the second Click

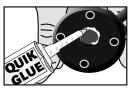




the hole

Cap should fit over G/ auide pin nicely with minimal resistance and should be parallel with the base of the socket. ie · NOT crooked

**G6** Place CD103PC Pin If pin cap goes on tight the Cap on guide pin in hole may need to be enlarged hole. Use the guide pin to stop iust a little bit. pin cap at correct depth in



**G8** Use Coyote Quik Glue or 5 minute epoxy and alue around edge of Pin Cap. Let alue set and remove guide pin.

#### for long pin" at www.coyote.us/airlock

**G9** When the lock has been converted you can use the CD103P11 or

CD103P11H long pin with it. With long pin check for smooth pin engagement and release. If pin is hanging up a reamer tool and sandpaper may be useful for cleaning up debris in lock.

#### Refer to back page G10 for pin installation instructions.

#### **Billing Information Recommended Codes**

L5671 Addition to lower extremity, Below Knee/Above Knee suspension locking mechanism (shuttle, lanyard or equal), excludes socket insert.

L5647\* Addition to lower extremity, Below Knee, suction socket.

15652\* Addition to lower extremity, suction suspension, Above Knee or Knee Disarticulation Socket.

L6698 Upper extremity addition, Below Elbow / Above Elbow Lock Mechanism, excludes socket insert.

L6686\* Upper extremity addition, suction socket.

\*Not recommended for billing Medicare. Coyote® believes that "suction" in a prosthetic refers to the negative pressure created inside the socket, rather than componentry such as an expulsion valve or sleeve. Because we think of suction as a function, we believe it should be permitted to bill L5671 in conjunction with the L5647 or L5652 in cases when it is medically necessary. As with other situations where multiple suspension methods are used and billed, we feel the combination of a lock and suction helps to increase safety for the patient.

For more information on billing the Air-Lock and on our socket pressure study between airtight and traditional pins contact Coyote.

The listing of codes with our products should not be construed as a guarantee for coverage or payment.

The ultimate responsibility for the coding of services/products rests with the individual practitioner.

#### **Environmental Conditions**

#### **Environmental Conditions**

E1 Allowable environmental conditions Temperature range for use: -10 °F to 140 °F Storage and Transportation Conditions: -10 °F to 140 °F, Rinse and dry after use in fresh water and saltwater inspect and remove sand and debris.

**E2** Lock button should be recessed and can be cut as short as 3/8ths inch leave longer if using a cover or 103RBC Release button Cover. The push button is typically placed on medial side with exception to patient specific activities to help avoid being bumped.

**E3 Allowable immersion depth:** The lock has been used in extensive saltwater dives to depths of 60 ft. and held up very well. It is recommended you use a sleeve while diving.

#### E4 Be aware of these environmental conditions

Extreme Water sports, Mechanical vibrations, G-force pressure or impacts, perspiration, urine, acids or bases.

Dust, sand, highly hygroscopic particles (e.g., talcum), saltwater, pool water should be properly rinsed or cleaned out of socket.

**E5** If user is around dirty dusty environments, then the prosthesis will need to be cleaned more often.

#### Product knowledge

#### Service Life

PK1 Depending on the patient's activity level this product life is 3 to 5 years.

Check for signs of wear in the lock housing mainly ovalling of the funnel hole, cracks, or chips. Check the Lock Plate, Push Button, Valve Body, O-rings, springs and pins for excessive wear or rust. All internal parts can be easily replaced. When you remove the parts check to make sure everything is cleaned of excess grime. Clean the socket, lock and internal parts with soap and water, rubbing alcohol or acetone inspecting each part for excessive wear. Frequency is based on the activity level and what the person does.

-140 °F

-10 °F

#### PK2 Warning signs or things to watch for.

Excessive strain on the product could increase risk of failure of the product and its load-bearing components. The Air-Lock is not a structural component so the maximum body weight is determined by the prosthetics lamination or thermoformed socket and the components used. The weight limit is 350 lbs. approved for use with Coyote® Connectors CD103AF or CD111.

#### PK3 Unallowable combination of prosthetic components.

Only combine the Air-Lock with components that are approved for that purpose. Be sure that the prosthetic components that are being used in the device can be combined with each other.

#### PK4 Use under unallowable environmental conditions.

Product damage may increase the risk of injury. Unallowable environmental conditions may damage the prosthetic. If unallowable conditions have occurred check for any damage. If damage has occurred or you feel it may have occurred quit using the product. Have the product cleaned, repaired, needed parts replaced and inspected by a qualified individual or facility.

#### PK5 Exceeding the service life.

When service life is exceeded, it increases the chances of loss of functionality and damage to the product thus increasing the risk of injury. Make sure the service life is not exceeded. This product should only be used on one patient.

#### PK6 Damage to the product and internal parts.

Be cautious if you notice a change in the products functionality.

If damaged check the product to see what is wrong and that it is safe to use.

Do not continue using the product if there are signs that it is not functioning correctly.

Take the prosthetic to have it inspected by a qualified professional so they can repair it and replace any needed parts. Watch for any changes or loss of functionality of parts when the prosthetic is being used. A new noise that starts, changes in gait, changes in the button or pin engagement, missing teeth, or excessive wear, check the tooth on the lock plate if hard to see or looks broken, change in positioning of components. If a pin comes loose in the liner take it to a qualified person or facility and have it tightened and Loctite<sup>®</sup> reapplied.

#### **PK7** Refer to Fabrication instructions.

Lay-up instructions are helpful hints on how to work with the lock and connector. Actual lay-ups are the responsibility of the technician and/or practitioner.



## 

- **C1** Do not position lock with release button pointing posterior or anterior. Typically release button is oriented medially to help avoid being triggered.
- **C2** Typical Coyote<sup>®</sup> components use the 6x18mm screws. In atypical setups, longer screws may be needed. Always use screws class 10.9 or better.
- **C3** Do not lubricate inside of lock, this will attract debris. If you have a noise issue,
  - it is typically due to seating. Call for technical assistance.
- **C4** Always use screws provided with connector during lamination to ensure proper depth is created for attachment.
- C5 Never exceed 3 pin spacers.

- **C6** Lay-up instructions are helpful hints on how to work with the lock and connector. Actual lay-ups are responsibility of the technician and/or practitioner.
- **C7 For 8 click pins** note number of clicks for engagement. There should be at least 2 to 3 clicks engagement prior to any ambulation and more clicks should occur after a few steps. 5 to 6 clicks (depending on liner) are required for full/proper seating and engagement.
  - **For 11 click pins** note number of clicks for engagement. There should be at least 3 to 4 clicks engagement prior to any ambulation and more clicks should occur after a few steps. 8 to 9 clicks (depending on liner) are required for full/proper seating and engagement.

- **C8** Liner threads vary. Begin threading pin into liner by hand whenever possible. A wrench will be needed in cases of tight threads.
- **C9** Regardless of threading, always use Loctite<sup>®</sup> Blue 242 on lock pin threads. If installing into a plastic distal adapter Loctite<sup>®</sup> Blue 242 should also be used.
- **C10** The CD103P11 is the longer pin option for the Air-Lock. However, with most liners this longer pin will bottom out in the lock. If a long pin is needed, call Coyote for information on extending the depth of the lock to allow for use with the longer pin, or for a deeper lock option.
- **C11** If using a flexible inner liner, do not leave plastic over lock housing, this can cause air leakage and other issues. You should laminate directly over housing. Contact Coyote for more information or visit the video gallery at www.coyote.us/video

**C12** If you have a pin you cannot install, even with a wrench, contact Coyote for a replacement.

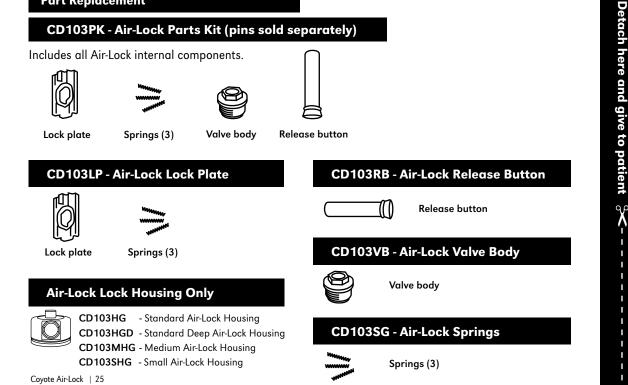
## **Need assistance?**

Call us, we would love to help. (208) 429-0026

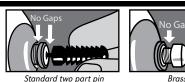


For tracking purpose, write LOT number (from funnel of lock) here: \_

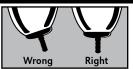
#### **Part Replacement**



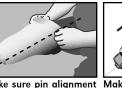
## **Amputee Instructions Air-Locks**



Brass pin Check pin and liner to make sure pin is not apping. loose, or damaged. See practitioner to fix with Loctite®.



Try to center the pin on the bottom of your limb so that the pin is straight and an extension of your limb with no tilt in any direction.



Make sure pin alignment Make sure the pin slides is correct and the liner straight into center hole in socket lock. Clicks should be one at a time.

·CLICK CLICK CLICK



Coyote

Socket is too loose if clicks are all at once. Socket is too tight if you CANNOT get pin to click or do NOT get almost all 6 clicks overtime.

Preforming a "CPR" motion on the knee can help the pin engage with the lock plate.



fits securely.

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Get at least 2 clicks before standing. 3 - 4 clicks before walking.

> Additional clicks required for use with long pin (11 tooth pin).



Eventually get 5 maybe 6 clicks depending on liner and sock usage. 8 to 9 clicks with the long pin (depending on liner)

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#### This information should be given to amputee at delivery



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patient

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Once completely engaged there should be no play/pistoning. If there is, see your practitioner to evaluate your fit or adjusting pin spacers.



Push the pin through the hole in your sock. If pin is covered by sock, it can jam your lock.

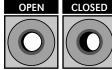


vered by sock, it Do <u>NOT</u> lubricate pur lock. your lock.

Water and Cleaning Rinse out and dry sock

Rinse out and dry socket if you have been in water especially a pool or saltwater. You can also clean the socket with mild soap and water.

#### **Checking Teeth**



- Check visually to make sure the tooth on the lock plate is showing enough in the bottom of socket with a sharp edge.
  - The tooth should be crescent moon shaped with a smooth sharp edge.
  - If the tooth looks broken, have it replaced.



If you are having trouble engaging the pin and the lock funnel is scratched and pock marked from the pin this could be a sign of poor pin alignment which can be caused by not aligning the liner and pin correctly or the lock is not aligned correctly in the socket.



Make sure teeth on pin are NOT worn smooth. The pin should have well defined teeth, NOT rounded.

#### Maintenance

- The entire prosthesis should be inspected regularly for any unusual changes in wear and noise. Anything of concern should be reported to your clinician.
- Annual inspections should be conducted by your clinician.