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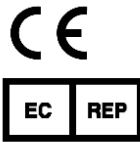
Manufacturer
ST&G Corporation
 Room No.609, 43, Yangsan-ro,
 Yeongdeungpo-gu, Seoul, 07270, Korea



REF : 3202

XP AK Valve

Weight: 24 grams

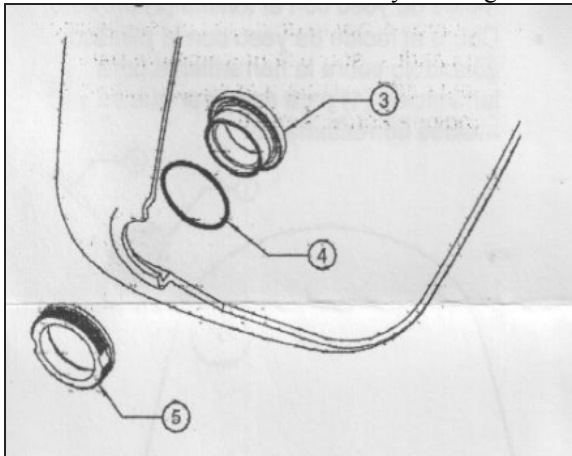


MDSS GmbH
 Schiffgraben 41
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e-02 6/25/2014

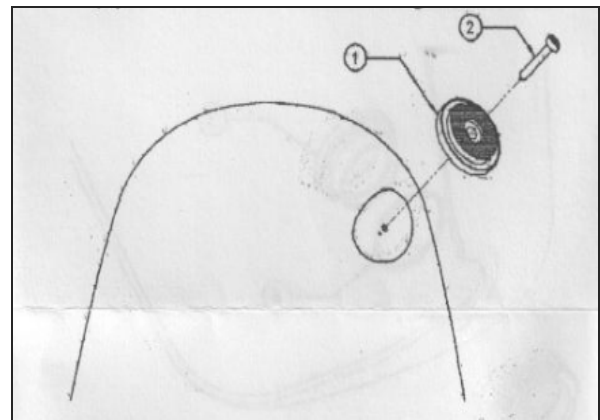
1

- Insert the valve housing, check the o-ring seating.
- Insert the aluminum nut and firmly hand tighten.



2. Use for Thermoplastic sockets

- Attach the dummy to the model with the screw provided. Press the self-adhesive disc over the screw.
- Blister form or drape form the model with the plastic sheet and guide the plastic around the dummy to ensure correct molding.



1. Preparation

- Determine the valve location on the model and sand a flat spot to ensure the dummy sits flush. Use the dummy to mark a center hole on the model. Drill a 1/8" (3.2 mm) pilot hole in the center.
- Drill a 1/8" (3.2mm) vacuum hole close to the center hole using a long drill.

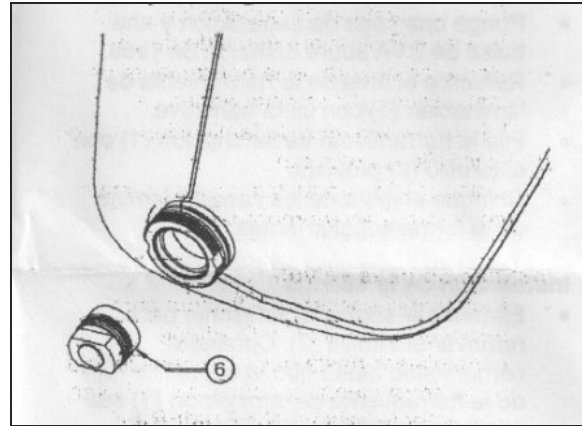
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3. Use for laminated sockets

- Place a separation layer and a PVA bag over the model.
- Reinforce the dummy area of the PVA bag with adhesive tape to prevent tearing of the bag.
- Attach the dummy to the model with the screw provided. Press the self-adhesive disc over the screw.
- Place the rest of the layers and laminate in the usual manner.

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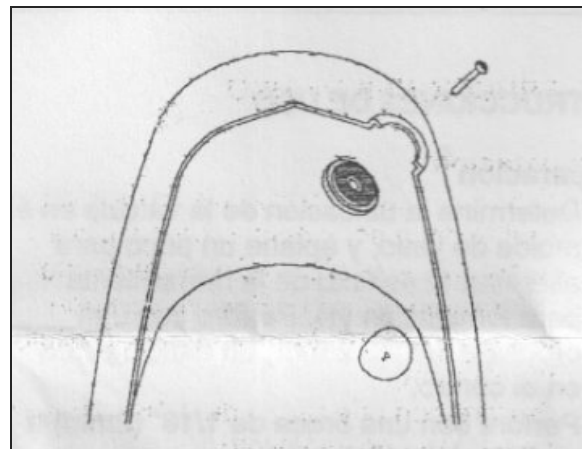
- Insert the valve and turn clockwise. **GENTLY HAND TIGHTEN.**



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3. Valve installation

- Sand the socket just enough to remove the self adhesive disk and the screw. Continue sanding until the red dummy face is slightly scuffed. **DO NOT OVER SAND.**
- Remove the socket from the model.



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